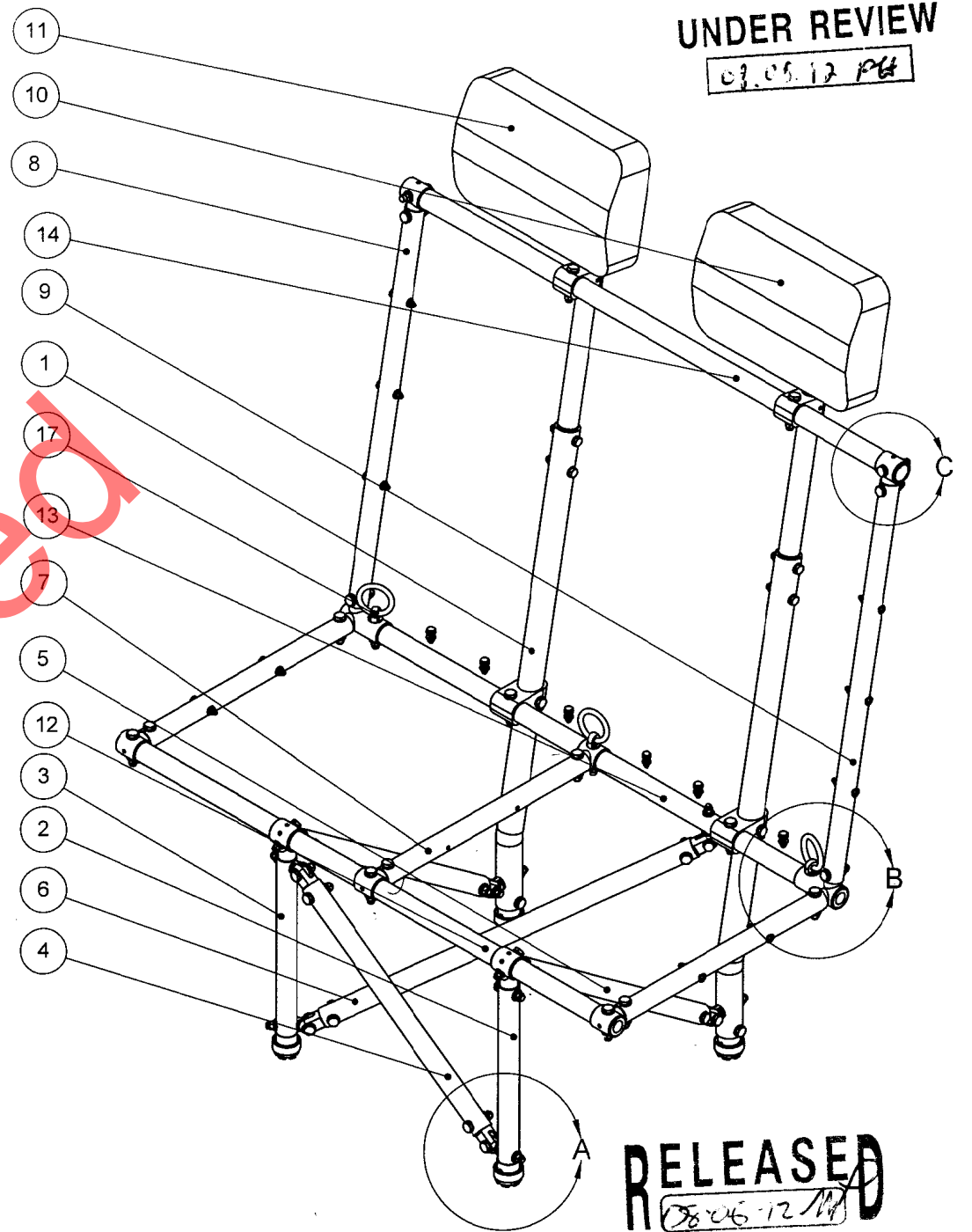


ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-041)
1	D3782-045	BACK LEG ASSY	2
2	D3782-041	FRONT INBOARD LEG ASSY	1
3	D3782-043	FRONT OUTBOARD LEG ASSY, LH	1
4	D3783-041	LATERAL BRACE ASSY	1
5	D3783-043	LONGITUDINAL BRACE ASSY	2
6	D3783-045	ANGLE BRACE ASSY	1
7	D3784-041	SEAT SUPPORT ASSY	1
8	D3784-043	SEAT SUPPORT ASSY, LH	1
9	D3784-044	SEAT SUPPORT ASSY, RH	1
10	D412-724-041	HEAD REST ASSY, CENTER	1
11	D412-724-043	HEAD REST ASSY, LH	1
12	D3766-1	FRONT RAIL, LH	1
13	D3766-3	REAR RAIL	1
14	D3767-1	UPPER RAIL	1
15	D3774-1	SEAT BOTTOM	1
16	D3774-3	SEAT BACK	1
17	D3792-1	SEAT BELT EYE BOLT	3
18	AN45-13A	EYE BOLT	1
19	AN5-10A	BOLT	6
20	AN5-13A	BOLT	2
21	AN5-15A	BOLT	9
22	AN4-15A	BOLT	2
23	AN3-5A	BOLT	6
24	AN525-10R24	SCREW	10
25	MS21042L3	NUT	16
26	MS21042L4	NUT	2
27	MS21042L5	NUT	21
28	NAS1149D0363J	WASHER (AN960JD10)	22
29	NAS1149D0463J	WASHER (AN960JD416)	4
30	NAS1149D0568J	WASHER (AN960JD516)	38

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT ASSEMBLED SEAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3 PRIOR TO INSTALLATION OF SEAT BOTTOM/BACK (D3774-1/-3) AND HEADRESTS (D412-724-041/-043). MASK FRONT LEGS PRIOR TO POWDER COAT.
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH D2729-1 RED DECAL ATTACHED TO BACK OF SEAT BACK
- 7) WEIGHT: 30.0 lbs
- 8) ITEM 15 (D3774-1 SEAT BOTTOM) AND ITEM 16 (D3774-3 SEAT BACK) REMOVED FOR CLARITY



D412-769-041 AFT FACING SEAT ASSY, LH

A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	P6	DRAWING NO.	REV. A
MFG. APPR.	HS	D412-769-1	SHEET 1 OF 3
APPROVED	P6	TITLE	SCALE
DE APPR.	HS	AFT FACING SEAT ASSY, LH	NTS
DATE	08.06.04	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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UNDER REVIEW
07.06.12 *PH*

D3783-041
BRACE ASSEMBLY
REF

D3782-041
FRONT INBOARD LEG ASSEMBLY
REF

AN5-10A BOLT (1)
NAS1149D0568J WASHER (2)
MS21042L5 NUT (1)

DETAIL A
BRACE ATTACHMENT (TYP)

D3792-1 SEAT BELT EYE BOLT (1)
NAS1149D0568J WASHER (1)
MS21042L5 NUT (1)

D3766-3
REAR RAIL
REF

D3784-044
SEAT SUPPORT ASSY, RH
REF

DETAIL B
SEAT SUPPORT ATTACHMENT (TYP)

AN5-15A BOLT (1)
NAS1149D0568J WASHER (2)
MS21042L5 NUT (1)

D3767-1
UPPER RAIL
REF

D3784-044
SEAT SUPPORT ASSY, RH
REF

DETAIL C
SEAT SUPPORT END ATTACHMENT (TYP)

RELEASED
08.06.11 *PH*

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	<i>PH</i>	DRAWING NO. D412-769-1	REV. A
MFG. APPR.	<i>PH</i>		SHEET 2 OF 3
APPROVED	<i>PH</i>	TITLE AFT FACING SEAT ASSY, LH	SCALE NTS
DE APPR.	<i>PH</i>		
DATE	08.06.04	COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

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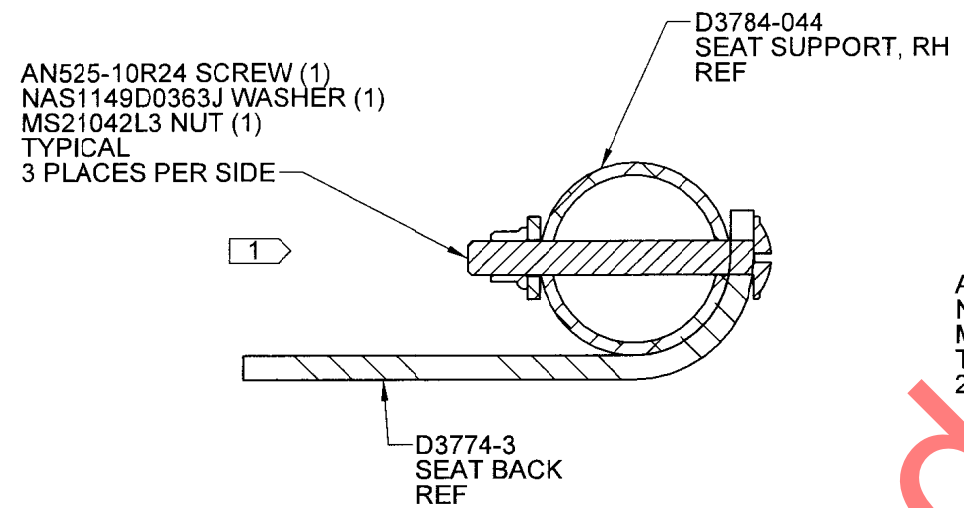
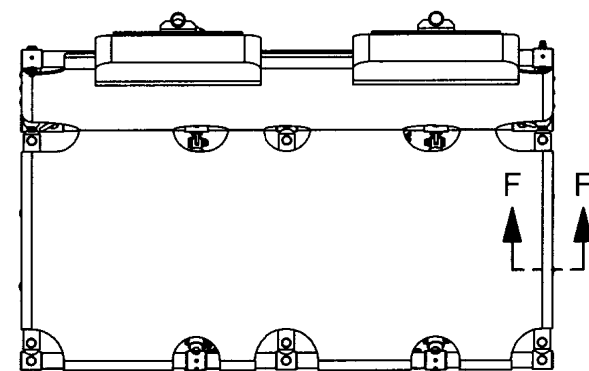
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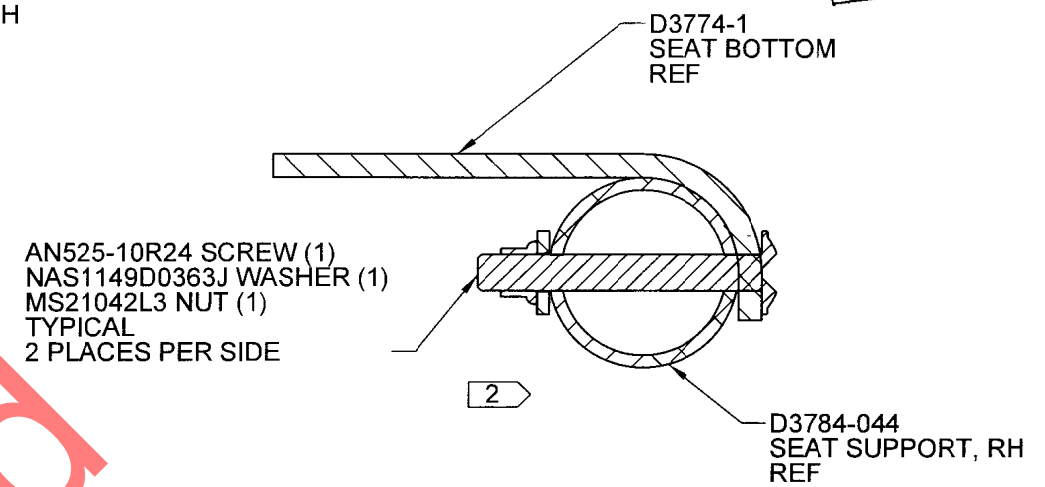
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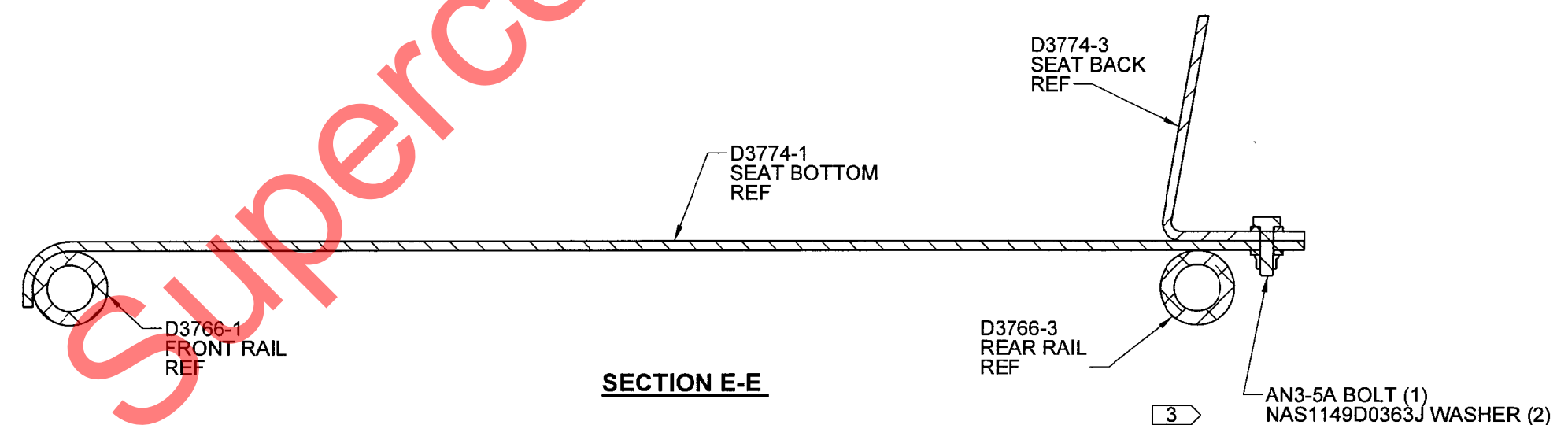
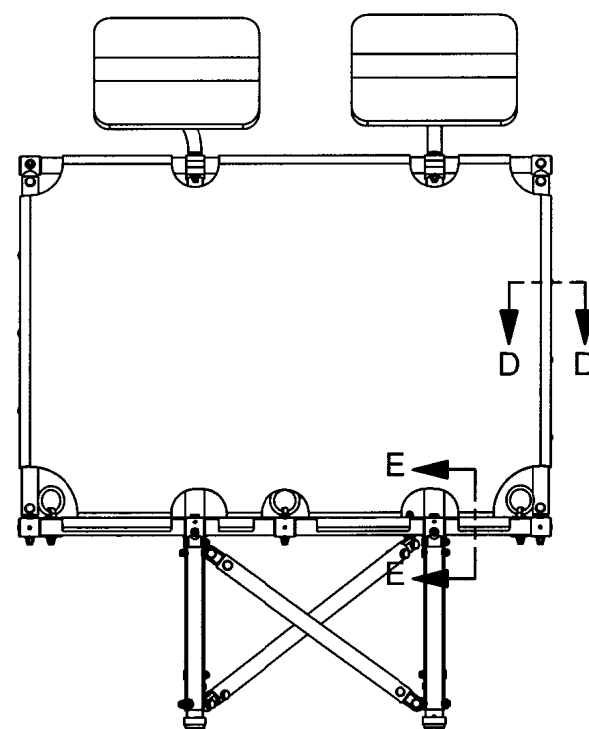
UNDER REVIEW
03.05.12 REF



SECTION D-D



SECTION F-F



SECTION E-E

- NOTES:
- 1) TRANSFER DRILL $\varnothing 0.201$ FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BACK (D3774-3) - 3 PLACES/SIDE
 - 2) TRANSFER DRILL $\varnothing 0.201$ FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BOTTOM (D3774-1) - 2 PLACES/SIDE
 - 3) TRANSFER DRILL $\varnothing 0.201$ FROM SEAT BOTTOM (D3774-1) TO SEAT BACK (D3774-3) - 6 PLACES

RELEASED
08-06-11

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	Pet	DRAWING NO.	REV. A
MFG. APPR.		D412-769-1	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		AFT FACING SEAT ASSY, LH	NTS
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